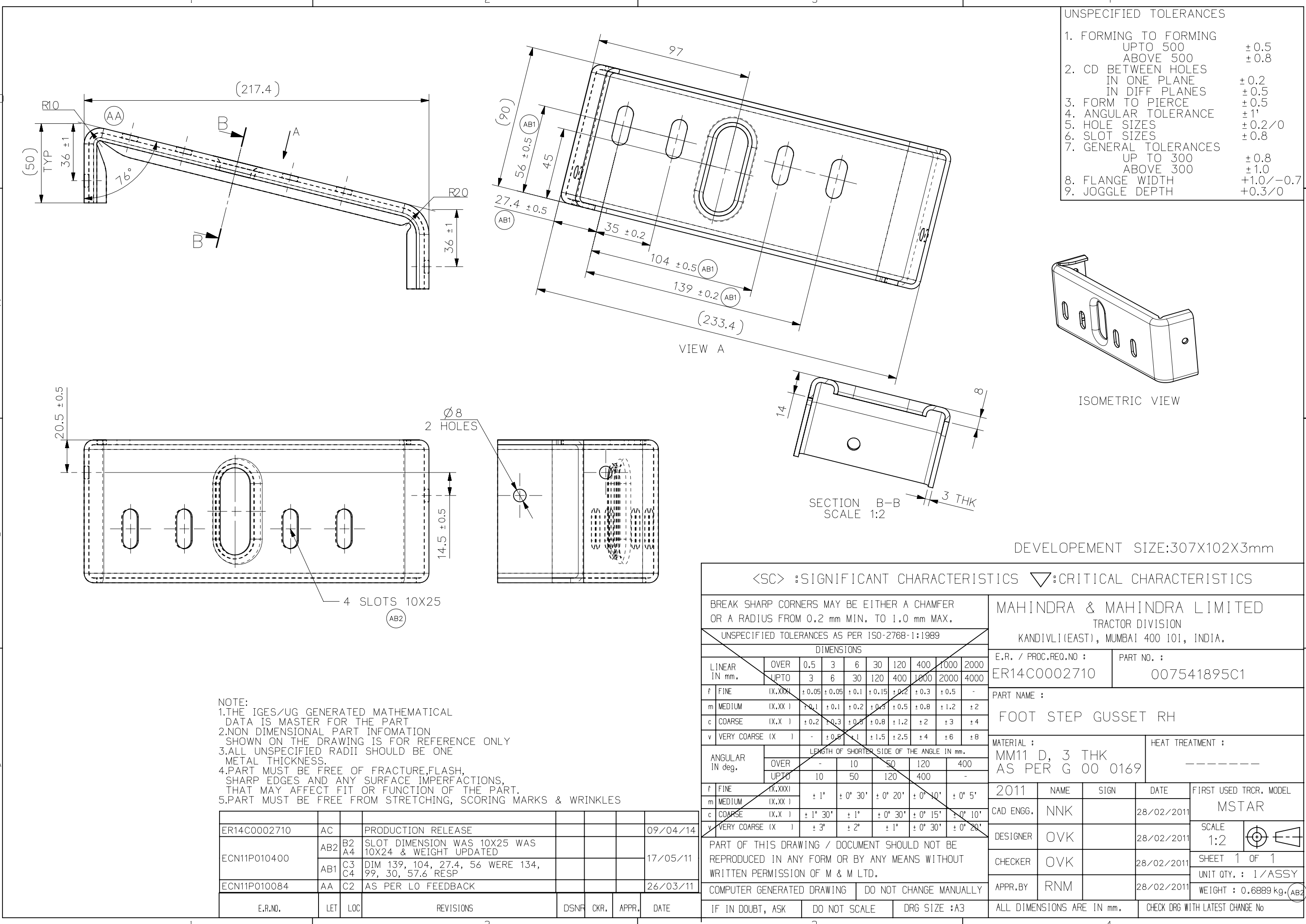




UNSPECIFIED TOLERANCES		
1. FORMING TO FORMING		
UPTO 500		±0.5
ABOVE 500		±0.8
2. CD BETWEEN HOLES		
IN ONE PLANE		±0.2
IN DIFF PLANES		±0.5
3. FORM TO PIERCE		±0.5
4. ANGULAR TOLERANCE		±1'
5. HOLE SIZES		±0.2/0
6. SLOT SIZES		±0.8
7. GENERAL TOLERANCES		
UP TO 300		±0.8
ABOVE 300		±1.0
8. FLANGE WIDTH		+1.0/-0.7
9. JOGGLE DEPTH		+0.3/0

ISOMETRIC VIEW

DEVELOPEMENT SIZE:307X102X3mm

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
		OVER	0.5	3	6	30	120	400	1000
f FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
		OVER	10	50	120	400			
f FINE	(X.XXX)	±1°	±0° 30'	±0° 20'	±0° 10'	±0° 5'			
m MEDIUM	(X.XX)	±1°	±0° 30'	±0° 30'	±0° 15'	±0° 10'			
c COARSE	(X.X)	±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'			
v VERY COARSE	(X)	±3°	±2°	±1°	±0° 30'	±0° 20'			

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :
ER14C0002710

PART NO. :
007541895C1

PART NAME :
FOOT STEP GUSSET RH

MATERIAL :
MM11 D, 3 THK
AS PER G 00 0169

HEAT TREATMENT :

2011	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	NNK		28/02/2011	MSTAR
DESIGNER	OVK		28/02/2011	SCALE 1:2
CHECKER	OVK		28/02/2011	SHEET 1 OF 1
APPR.BY	RNM		28/02/2011	UNIT QTY. : 1/ASSY
				WEIGHT : 0.6889 kg. (AB2)

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE :A3

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No

NOTE:
1.THE IGES/UG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART
2.NON DIMENSIONAL PART INFOMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY
3.ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.
4.PART MUST BE FREE OF FRACTURE,FLASH, SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
5.PART MUST BE FREE FROM STRETCHING, SCORING MARKS & WRINKLES

ER14C0002710	AC		PRODUCTION RELEASE				09/04/14
ECN11P010400	AB2	B2 A4	SLOT DIMENSION WAS 10X25 WAS 10X24 & WEIGHT UPDATED				17/05/11
	AB1	C3 C4	DIM 139, 104, 27.4, 56 WERE 134, 99, 30, 57.6 RESP				
ECN11P010084	AA	C2	AS PER L0 FEEDBACK				26/03/11
E.R.NO.	LET	LOC	REVISIONS	DSNF	CKR.	APPR.	DATE